

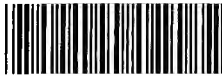
Date: Wednesday, 4/5/2006 8:09:02 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABLE ASSEMBLY
 Job Number : 26525
 Estimate Number : 10125
 P.O. Number : *N/A* Part Number : D2071
 This Issue : 4/5/2006 S.O. No. : *N/A* Drawing Number : D2071 REV. B PRELIM
 Prsht Rev. : NC Project Number : N/A
 First Issue : 4/4/2006 Type : PURCHASED PARTS Drawing Revision : *B PRELIM*
 Previous Run : 20863 Material : *N/A*
 Written By : Due Date : 4/14/2006 Qty: 10 Um: Each
 Checked & Approved By : *06.04.04*
 Comment : Est: D 04.11.26 Reformat; Revised Step 2 KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *951*

Purchase Part Number: 59V00-3-36

Possible Supplier: Danco

Material release note is required

56V05-36 59V00-3-36 06.11.10
C206104105 (10)

2.0 T2 032-400 *56V05-36* cable

Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
 CABLE ASSEMBLY

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

06/11/13 (10)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

06.12.12 (10)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock with Dart P/N & B/N

Location: *5F213*

06/12/14 (10)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/12/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/5/2006 8:09:02 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 26525

Part Number: D2071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

10
06/12/14

Job Completion



U 06/12/14

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

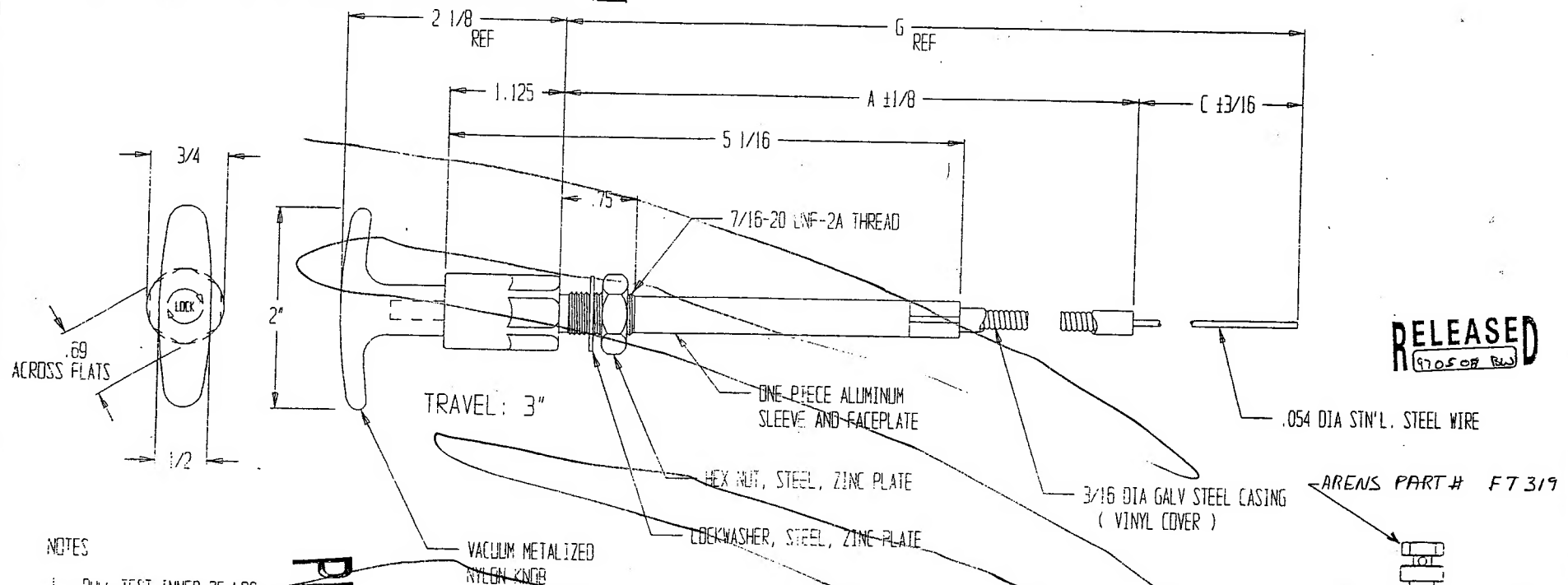
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

CUST NO	ARENS NO	A	C	G
D2071	112-032-100	32"	4"	36"
	CABLE CRAFT			
	59V00-3-36			36
	DANCO EQUIPMENT			
	56V03-36			36"

PATENT PENDING

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	ADD CABLE CRAFT NUMBER	970508	BW
B	ADD DANCO EQUIPMENT P/N	06.03.10	JB



NOTES

PULL TEST INNER 75 LBS

PRELIMINARY ISSUE

CUSTOMER PRINT

NO APPROVAL DRAWING IN FILE

DART AERO ACCESSORIES INC.

TURN TO LOCK

METRIC EQUIVALENTS SHOWN IN PARENTHESES ()

SIZE	E.C.N. REQUIRED TO CHANGE DRAWING	DWG NO.	REV
B		112-032-100	B

REFERENCE SHEET D2071

DR.	A.H.	DATE: 2/13/92	ENGR	DATE:
ARENS CONTROLS				
A DIVISION OF ARENS INDUSTRIES, INC.				
2017 GREENLEAF ST. EVANSTON, IL. 60202				
MATL.				
COND.				
FINISH				

DO NOT SCALE DWG. UNLESS OTHERWISE SPECIFIED BREAK ALL DIMENSIONS REMOVE ALL BURS	
TOLERANCES:	DECIMAL .008
ANGLE	± 1° .XX ± .015
FRACTIONAL	± 1/64 .XXX ± .005
STOCK	
FINISH SPEC.	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26525



D2071



EQUIPMENT INC.

INVOICE# 7143556

JOS #

Page#: 1

Date: 11/08/06

* SURREY, BRITISH COLUMBIA *

711688
DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

S
H
I
P
T
O
DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

P.O. # 00000951

PST# 787810

VIA FEDEX 15179324-0

REP# 100 ORD TKR: DW

10.00 10.00 0.00 59V00-60 EA 62.82 628.20

WIST LOCK TRIM CABLE

THESE CABLES ARE TO BE SHORTENED

TO .36 AS PER DRAWING SUPPLIED

THANKS FOR THE ORDER DENNY

All returns subject to approval and restocking charge
No returns on custom cables, electrical components,
seals, or special orders.



Danco

EQUIPMENT INC.

CALGARY, ALBERTA

308 - 53 AVENUE S.E.

T2H 0N3

(403) 253-6421

FAX 253-1873

TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA

9111 - 41 AVENUE

T6E 6M5

(780) 488-5151

FAX 488-1585

EDMONTON, ALBERTA

16704 - 110 AVENUE

T5P 1G9

(780) 488-6161

FAX 488-6183

SURREY, B.C.

9475 - 192 STREET

V4N 3R7

(604) 888-0513

FAX 888-1036

TOLL FREE 1-800-665-0644

REGINA, SASK.

1155 MacKAY STREET

S4N 4X9

(306) 721-9575

FAX 721-2214

TOLL FREE 1-800-383-2626

Subtotal 628.20
Freight 0.00
GST 37.69
PST 0.00

Order Total 665.89
Amt Paid 0.00

AMOUNT DUE 665.89

G.S.T. #R-136761772

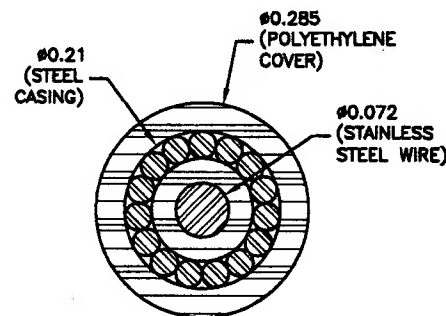
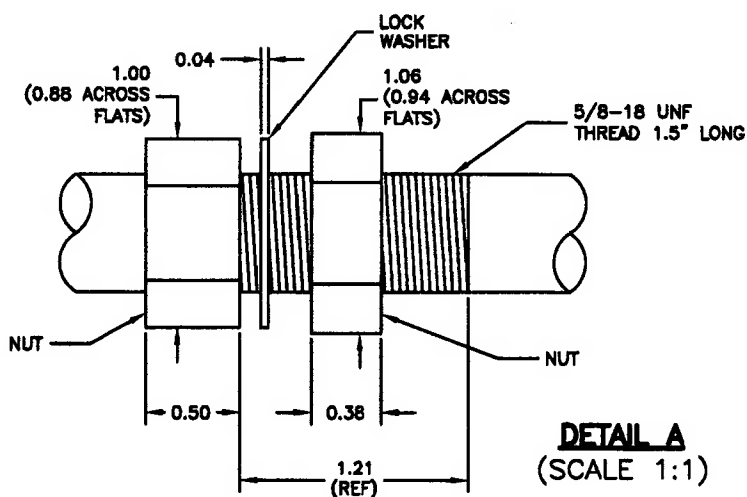
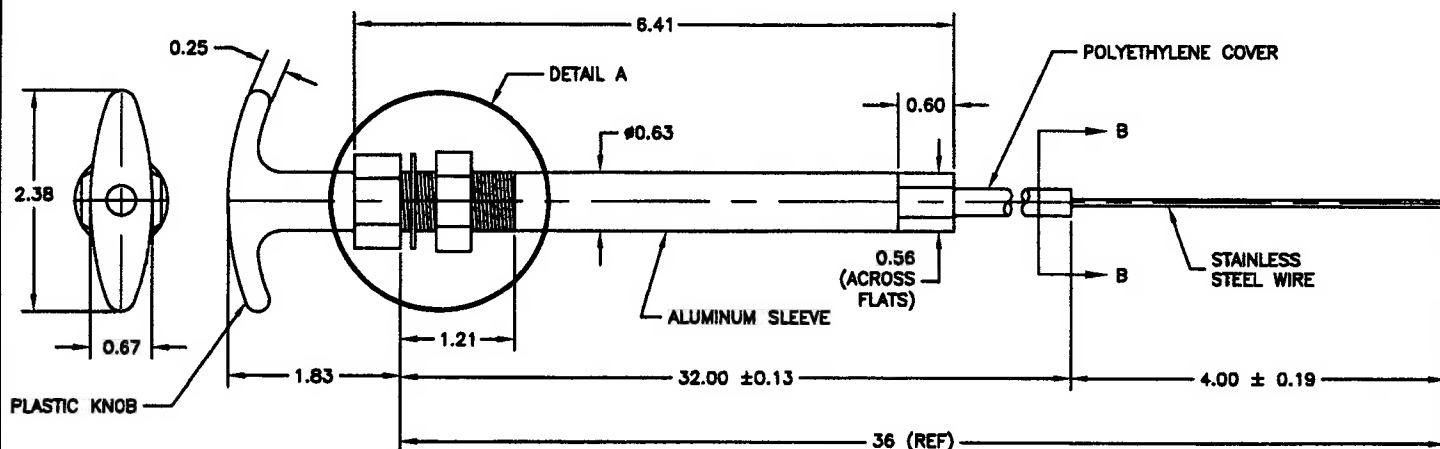
DUPLICATE

DART

RELEASED

de N. 20

SPECIFICATION CONTROL DRAWING



SECTION B-B
(SCALE 4:1)

REFERENCE ONLY

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) CURRENT SUPPLIER - DANCO P/N 56V03-36
- 4) PREVIOUS SUPPLIERS - ARENDS P/N 112-032-100 (92.02.13)
- CABLE CRAFT P/N 59V00-3-36 (97.05.08)

DESIGN	DRAWN BY	DART AEROSPACE LTD
CB	CB	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
CE		D2071
DATE	TITLE	REV. C
06.10.18	CABLE	SHEET 1 OF 1
A	97.05.08	ADD CABLE CRAFT P/N 59V00-3-36
B	06.03.10	CHANGE TO DANCO P/N 56V03-36
C	06.10.18	RE-DRAWN